

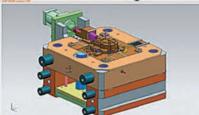
# MSME TECHNOLOGY CENTRE INDO GERMAN TOOL ROOM, AURANGABAD

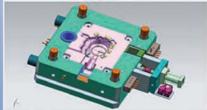
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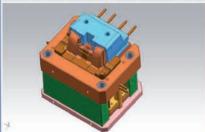
( A Govt. of India Society, Ministry of MSME)













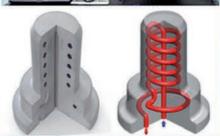












- Robotics
- Production
- Consultancy
- CAD/CAM/CAE
- Reverse Engineering
- Low Cost Automation
- Quality Assurance & Calibration
- Training for Skilling / Career Devp.

- Welding
- Mechatronic
- Tool Manufacturing
- Precision Machining
- 3D Printing Metal & Plastic
- Tool Designing & Simulation
- Product Design & Development
- 3D Scanning Reverse Engineering

Idea to Results-Project Conceptualization to Realization

## **PROFILE**

The Government of India in its endeavour to provide the right stimulus for the growth of the industry in the country - particularly with the objective of helping the MSMEs has established Indo German Tool Room, Aurangabad.

The modernization of INDO GERMAN TOOL ROOM (IGTR) under ministry of MSME's Technology Centre Systems Programme (TCSP) at Aurangabad going to strengthen its role in enhancing the competitiveness of MSME units in the region. The project is undertaken to upgrade and enhance its resources particularly in automotive sector but it will also enable the TC to extend its services to the industry more effectively.

Rapidly growing industries in the city of Aurangabad and surrounding industrial areas in Maharashtra provide the right environment for growth.

IGTR, Aurangabad is highly proficient in mould and die making technology and promote precision and quality in the development and manufacture of sophisticated moulds, dies and tools.

IGTR, Aurangabad is equipped with the best technology & abreast with the latest advancements in the field and periodically add new technology like CAD / CAM / CAE, CNC machining for Tooling, Low Cost Automation, Mechatronics, Robotics etc.

IGTR, Aurangabad is concentrating on an Integrated Development of the related segments of industries by way of providing International Quality Tools, Trained Personnel, Consultancy in tooling and related areas and is constantly crossing new frontiers in the quest for excellence and beyond.





## THE SOLUTION PROVIDER



### **ACCREDATIONS**

IGTR, Aurangabad strongly believes in Total Quality Management (TQM) and adhere to its principle. This belief is evident in the procedures adopted for checking components during and after manufacture. High precision equipment like CNC Coordinate Measuring Machine, Electronic Height Master, Profile Projector and Tool Makers' Microscope ensure thorough checking of the components.

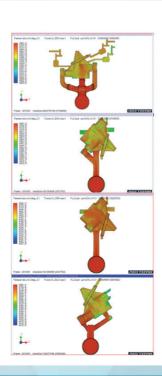
IGTR, Aurangabad is an ISO 9001:2008, ISO 29990:2010, ISO 14001:2004, BS OHSAS 18001:2007, ISO 50001:2011, ISO/IEC 17025:2005 Certified Tool Room & Training Center. A full fledged standards room offers Calibration Services as per ISO/IEC 17025:2005 requirements.

### **TOOLING SOLUTIONS**

IGTR, Aurangabad offers an array of cutting edge production services. These comprise of the manufacture of press tools, moulds, jigs, fixtures, gauges, die casting dies, manufacture of standard parts and components, and carry out. In addition, IGTR, Aurangabad provide technical services such as design of tools, dies, moulds and similar products, materials testing, heat treatment, quality control, and technical consultancy related to the manufacture or application of the production services of the tool rooms use CAD / CAM / CAE / CNC technology. They cover four key features: initial milling and grinding by conventional machines, CNC turning and milling, heat treatment and EDM wire.

For effective utilization of the high-tech facilities IGTR, Aurangabad relies on a team of experienced specialists: design and production engineers, plant supervisors, foremen, and technicians, e.g. tool and die makers, fitters and machine operators.









## **SERVICES OFFERED**

## IGTR, Aurangabad act as a centre of technology transfer to assist MSMEs in the fields of :

### (i) Design & Manufacturing

Design and manufacture of precision dies and tools, moulds, jigs & fixtures, gauges etc. and their appropriate use and maintenance.

- Tool manufacturing using latest technology
- Tool related innovations for improved product design.
- Precision machining and Heat Treatment

### (ii) Training

- Long Term, Medium Term & Short Term Courses in Tool Engineering, CAD / CAM / CAE, Automation, Mechatronics & Robotics.
- Specialized Hi-Tech courses in Tool Engineering, Automation, Mechatronics, Robotics for Engineering Graduates, Diploma & ITI Certificate holders.
- Skill enhancement courses for industry personnel
- Upgradation courses for trainers in training institutions and industries. Customised training programmes for industry / industrial employees.

### (iii) Consultancy & Others

**Product & Process Development Simulations** 

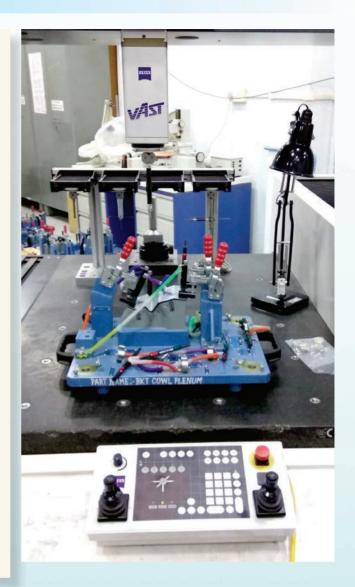
Productivity / Quality improvement

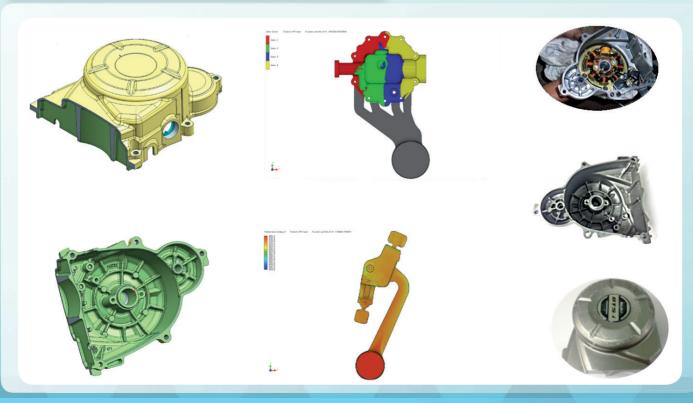
Training Programme / Course curriculum development for training institutes

**Execution of Turn-key projects** 

### **New invention Technology Services**

3D Printing Product Development 3D Scanning Reverse Enginreeing

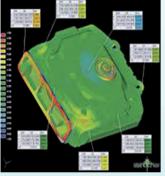




Catering the needs of moden day technology requirement for product

## **3D PRINTING**







- Conformal Cooling Inserts
- Advance Cooling in Mold Die
- Alluminium for Light Weight Engg. Applications
- Titanium Alloys for Aerospace / Medical Applications
- Maraging Steel/Nickel Alloys for High Performance Tool Engg. Applications

### **3D Printing Plastics: P396** Total build size of 340 x 340 x 600 mm

### **Applications**

- Automotive / Enginnering Parts
- 3D Nesting / Stacking
- · Weight reduction by AM
- Guide & Implants in Medicals

### **Solutions**

- Alluminium Filled Polyamide for Soft Tooling
- Prime Cast for Investment casting applications
- Polyamide 11/12 for High Impact Strength / Gen. Engg. Applications
- Glass Filled/Carbon Filled/Polyamide for High Stiffness/Strength Applications





## 3D SCANNING & LASER CALIBRATION

### **3D SCANNING**

Industrial requirements demands for analyse real world objects and environments data to be collected and converting in to a shape and appearance matching with original object for rapid development of Engineering products and supplying in the market to meet customers demand. IGTR has setup facility to cater the demand of modern day product development through reverse engineering.

### **Application for Mold and Tool Making**

- Tool reconstruction
- Scan data for generation of milling tool paths.
- Documentation of actual 3D data at tool release.
- Scanning of design models for further processing in CAD Documentation
- Comparison to actual data with nominal data (part to CAD)

### **COMET L3D 5M – Technical Data**

Camera Resolution 2448x 2050

Measurement Volume in mm 45 field of view: 45x 38x30

75 field of view: 74x62x40

250 field of view: 260x215x140

500 field of view: 480x400x250

### **Laser Calibration of Linear Movement**

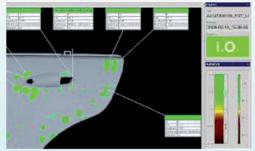
To ensure quality of machining it is necessary to reassess the accuracy of the movement of the machines due to wear and tear because of continuous use.

### **Laser Calibration System**

(Calibration of CNC M/c linear movement accuracies)

- Renishaw XL-80 For Linear Measurement
- Reverse Engineering through Geomagic 3D software











## **TECHNICAL FACILITIES**

The facilities of IGTR, Aurangabad allow for the design and manufacture of sophisticated medium and small-size tools. These tools are in conformity with international standards. The latest hardware and software ensure the professional design of tools and 3D solid modeling. Surface modeling and analysis for the product development long with reverse engineering.

IGTR, Aurangabad has ultra-modern, state-of-the-art Tool Room Machines under single roof. The wide spectrum of sophisticated machines include all latest & advanced machines which can cater to various requirements of the customers.

### ULTRA MODERN STATE-OF-THE-ART MACHINE SETUP NEW INDUCTIONS

### 3D Manufacturing Metal

EOS M 280 - 255x355x250

#### **CNC Jig Granding**

HAUSER H45 - 400 700x500x500

### **CNC-5 AXIS MACHINING**

Hermle B300

CNC TURN / MILL

Hass-ST 20 SSY

### **CNC MACHINING CENTRE**

Deckel Maho DMC 100 V Deckel Maho DMC 70 V Hi-dyn

Deckel Maho DMC 70 V

Makino V-33

Hartford HB2150 SG

Hass - VF2SS Hass - VF1

Hass - VM6

Ace Micromatic (MCU 350)

### **CNC MILLING MACHINE**

Mikron-UME 710

Mikron-WF 52D

### CNC CMM

Carl-Zeiss PRISMO Vast 5 Brown & Sharpe Hexagaon Metrology

#### **CNC 5 Axis Mill Turn**

HERMLE C 62 MT - 1200 X 1300 X900

ROTARY 0 1200

CNC WIRE CUT

Agiecharmilles Cut 400-1400 X 900 X 510

### **MANUFACTURING SOLUTIONS**

#### **CNC CYLINDRICAL GRINDER**

Studer-S33

### **CNC HIGH PRECISION LATHE**

Schaublin 125 CCN

CNC LATHE

Gildemeister CTX 400 E

Hass - SL20

HONOR - V100C

### PRECISION SURFACE GRINDER

Jung JF 520

Kent WM 2

ELB Optimal 8550 ND / 4250 ND

### CYLINDRICAL GRINDER

SCHLEIF SA 5/2 U x 1000

SCHLEIF SA 5/2 U x 630

**JIG BORING** 

Hauser B-3 DR

CNC SURFACE GRINDER

Blohm Planomat HP 408

### **QUALITY ASSURANCE**

### 3D SCANNER

Resolution: 2448X2050

Measurement Volume in mm<sup>3</sup>: 45 field-of-view: 45 x 38 x 30

75 field-of-view: 74 x 62 x 45 250 field-of-view: 260 x 215 x 140

500 field-of-view: 480 x 400 x 250

3D Point Distance in µm :- 45 / 75 / 250 / 500

### 3D Printing Plastic

EOS P 396 - 255x355x250

### CNC 5 Axis High Precision Machining centre

HERMLE C32U / 650 x 650x 500

### **CNC WIRE CUT**

Charmilles Robofil 510 Charmilles Robofil 300/290

Agie Charmilles 440CCS

Electronica Ultima

Electronica Ultra Cut S1

### **CNC SPARK EROSION**

Charmilles Roboform 20 Charmilles Roboform 40

Agietron Advance Mitsubishi E A 30

### **HYDRAULIC PRESS**

Dunkes HZS 63 T

### **MECHANICAL PRESS**

Zeulenpoda 125 T

Narendra 300 T

### INJECTION MOULDING

L & T Demag DL 250 T Battenfield DBA 100 T

TOOL MAKER'S MICROSCOPE SURFACE FINISH TESTER PROFILE PROJECTOR

### NABL ACCREDITED CALIBRATION LAB

Calibration Services are offered for precision measuring equipment like

VERNIER CALIPER • MICROMETER • HEIGHT GAUGE• LEVER DIAL • PLUNGER DIAL

### LASER CALIBRATION SYSTEM

Calibration of CNC machine linear movement accuracies RENISHAW XL-80 - For Linear Measurement











## **INCREDIBLE TOOLING SOLUTIONS**

The Technology Centre with its objective to ensure study flow of services for product design and development using simulation has delivered its services to the utmost satisfaction of esteemed customers of IGTR. The deliverables being developed are as:

### DESIGN, DEVELOPMENT & MANUFACTURING WITH SIMULATION FOR:

- PRESS TOOLS PLASTIC MOULDS
- DIE CASTING DIES
- SPECIAL PURPOSE MACHINES

- JIGS & FIXTURES GAUGES
- REVERSE ENGINEERING PRODUCT DEVELOPMENT

### CRITICAL SHEET METAL COMPONENTS BEING DEVELOPED

- CLUTCH PARTS BRAKE SYSTEM
- FRONT / REAR AXLE PARTS
- ENGINE GASKETS KITCHEN SINKS
- ELECTRICAL PARTS ETC.

### WIDE RANGE OF PLASTIC PROCESSING TECHNOLOGY DEVELOPED COMPONENTS

- MCBs FOR SWTICHGEARS LID & BASE FOR CONTROL BOX
- WASHING MACHINE PARTS

- BEARING CAGE
- SCISSOR
- HANDLE
- KITCHEN SINKS PARTS

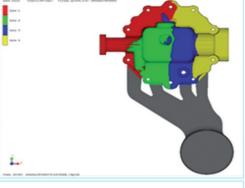
### MULTI TECHNOLOGY SOLUTIONS FOR NON FERROUS MATERIALS THROUGH VARIOUS CASTING PROCESSES

- 4 & 2 WHEELER WHEEL RIM DIES
- 2 WHEELER CLUTCH SYSTEM DIEs (WHEEL CLUTCH, HUB & HOUSING)
- LID, BASE & CORNER JOINTS FOR CONTROL BOX CARBURETORS

- CLUTCH COVER
- CHAIN COVER
- ENGINE COVER CYLINDER HEAD

- **NEW TECHNOLOGY UNDER INDUCTION**
- PROCESS AUTOMATION LAB
- ADVANCE ROBOTIC LAB
- ADVANCE WELDING LAB

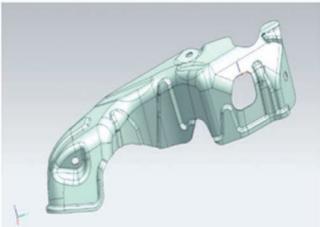
- INTELLECTUAL PROPERTY LAB
- INCUBATION CENTRE
- VACUUM HEAT TREATMENT



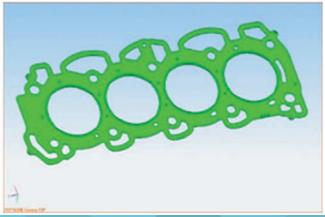












### **SKILLING**



### SHAPING THE FUTURE

IGTR, Aurangabad philosophy of Integrated Solution for Indian industrial growth is based on the provision of trained, skilled and innovative manpower. Well structured, modular, practically oriented long term training programmes are the main focus of the IGTR, Aurangabad. However, having realized the need to update and upgrade the skills of the existing technical personnel, IGTR, Aurangabad have introduced numerous courses both regular and tailor made to meet the specific needs of the industry. All courses are regularly upgraded to keep abreast with global technological advancements. Various levels of courses, viz., Certificate, Advance Certificate, Master Certificate, Advance Diploma, Post Diploma, Post Graduate Diploma offered by IGTR, Aurangabad are accepted by the industries in India and abroad for employment purposes.

### WIDE SPECTRUM OF TRAINING COURSES

#### WIDE SPECTRUM OF TRAINING COURSES Advance Diploma in Tool & Die making ADTDM SSC Pass Outs Diploma in Mechatronics DIM CCMTR Certificate Course in Machinist (Tool Room) Post Graduate Diploma in Tool Design & CAD/CAM PGDTD & CC B.F. Graduates Post Graduate Diploma in Mechatronics PGDIM Post Diploma in Tool Design & CAD/CAM PDTD & CC Post Diploma in Tool & Die Manufacturing PDTDM Post Diploma in Computer Aided Engineering (Mfg.) PDCAF Post Diploma in Mechatronics PDM **B.E./DME Graduates** ong term courses Post Diploma In Product Design PDPD PDCMM Post Diploma In CNC Machine Maintenance Post Diploma In VLSI & Embedded System **PDVLSI** Post Diploma In Industrial Automation / Robotics PDIAR Advance Certificate Course in Tool Design & CAD/CAM ACCTD & CC Advance Certificate Course in Tool & Die Manufacturing ACCTDM ITI Pass Outs Advance Certificate Course in CNC Machining ACCCM Advance Certificate Course in Machine Maintenance **ACCMM** Advance Certificate Course in Welding Operations ACCW0 Certificate Course in CNC Turning & Milling CCCTM SSC Pass Outs Certificate Course in Tool & Die Making CCTDM CCMTO & WO Certificate Course in Machine Tool & Welding Operations SSC Appeared Certificate Course in Machine Maintenance & Welding Operations CCMM & WO Master Certificate Course in Computer Aided Tool Engineering MSCCATE Master Certificate Course in CAD/CAM MCCC Master Certificate Course in Tool Design MCCTD Master Certificate Course in CNC Technology MCCCT BE / DME / IT (Full Time Courses) Master Certificate Course In Welding Operations MCCIW0 Master Certificate Course In Product Design MCCPD Master Certificate Course In Structural Design & Analysis MCCISD & A Master Certificate Course In Industrial Automation & Robotics MCCIIA & R Certificate Course in Computer Aided Tool Engineering CCCATE Certificate Course in Mechatronics CCM Certificate Course in VLSI & Embedded System Design CCVESD BE / DME / IT (Part Time Courses) Certificate Course in CAD/CAM ((((Certificate Course in Tool Design & CAD/CAM CCTDCC Certificate Course in Tool Design CCTD Certificate Course in CAD & Quality Assurance CCCOA 12th Pass/BSc Grad. Certificate Course in CNC Operations (Lathe, Milling, WEDM & EDM) CCCO CCCMO(L & M) Certificate Course in CNC Machine Operations-Lathe & Milling SSC Pass Certificate Course in CNC Machine Operations-WEDM & EDM CCCMO(W & E) Certificate Course in CNC Machine Operations-Lathe CCCMO(L) SSC Appeared Certificate Course in CNC Machine Operations-Milling CCCMO(M)

C] SHORT TERM COURSES: CAD/CAM/CAE, Tool Design, Civil / Architechral Design, 3D Printing, 3D Scanning, CNC Programming & Machining, Automation, Robotics, Welding, Repair & Maintenance of Electrical & Electronics Gadgets, Computer Hardware Maintenance & Networking

- Skill Development courses for B.Sc. graduates, BE/Diploma holders, ITI Technician & under graduates / Technician & Entrepreneurs.
- Tailor made courses for industries / institutes / organization / Foreign Nationals can also be conducted on specific requirement.

### SCALING UP THROUGH SKILLING IN AUTOMATION

### **MECHATRONICS**

With a view to nurture & fulfil the modern day industry high technology needs for productivity / process improvement IGTR Aurangabad is developing skilled manpower through career oriented / skill development training programmes in Automation & Robotics.

- TO UNDERSTAND THE BASIC CONCEPTS ASSOCIATED WITH THE DESIGN
- TO STUDY ABOUT THE DRIVES AND SENSORS USED IN MACHATRONICS
- PROGRAMMING OF DISTRIBUTING STATION
- PROGRAMMING OF HANDLING STATION
- PROGRAMMING OF ASSEMBLY STATION
- PROGRAMMING OF PROCESSING STATION
- PROGRAMMING OF TESTING STATION
- PROGRAMMING OF SORTING STATION

### **ROBOTICS**

- TO UNDERSTAND THE BASIC CONCEPTS ASSOCIATED WITH THE DESIGN
- FUNCTIONING
- APPLICATIONS OF ROBOTS
- TO STUDY ABOUT THE DRIVES AND SENSORS USED IN ROBOTS
- TO LEARN ABOUT ANALYZING ROBOT KINEMATICS AND ROBOT PROGRAMMING

### **3D PRINTING / SCANNING**

Innovative product development is the need and demand of the day. Conceptulising ideas and converting in to realisation can be done through 3D printing / Scanning.

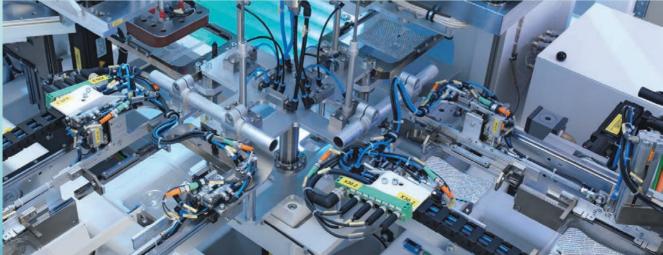
- CONCEPTUALISE IDEA
- DEVELOP CAD MODEL
- PRINT THE CONCEPT
- •SCANNED THE PRODUCT
- PRINT & DEVELOP PRODUCT











## **RESOURCES**

#### **TRAINING**

Training facilities call for sophisticated equipment to keep pace with the development elsewhere in the world. It also demands a team of teaching staff, who have acquired practical & theoretical knowledge to equip the trainees to act independently and to lead a team on the shop floor.

### Wide Spectrum of Latest & Advance Machine set up

**CNC Milling Precision Surface Grinder PLC Programming Kit** Hass-TM-1 Proth PSGS3060BH Siemens S7 300, S7 1500 BFW Surya - VF30 Allen Bradely 25 Kent

Deckel Maho 50 T Kirloskar **Pneumatic Training Kit** Jyoti - PX30 **ELB** India

Festo (Dualstation) (Basic, Electro & Adv.) ACE-MCV 350 **Automation** 

**Spark Erosion CNC Lathe Embedded Kits** Electronica - Expert Hass-TL1 **VLSI Kits** Electronica - ZNC Jyoti - DX 150 **Mechatronics Project Kits** 

**ACE-Jobber Junior** Robotics WELDING **ACE-Tutor** Cylindric Grinder Arc HMT K 130 **CNC Wire Cut** Gas Electronica - Ecocut Parishudh

Electronica - Sprincut MIG / MAG

MoU has been signed with Dr. Babasaheb Ambedkar Marathwada University (BAMU) Aurangabad to conduct Post Graduate courses of M.Tech. & M. Voc. jointly and also MoU has been signed with The Welding Institute (TWI) Cambridge UK for setting up advance welding lab including Laser, Seam, Spot, Welding Simulation and other advance welding equipment and developing courses jointly.

Tig



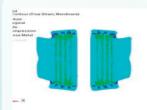


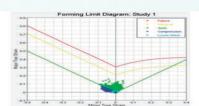
### **CAD/CAM/CAE & CNC Prog. Softwares**

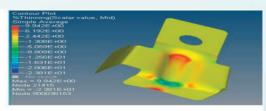
 CollabCAD AutoCAD Solidworks • Ideas • Hypermesh Ansys

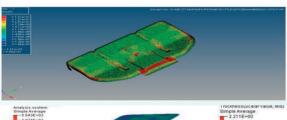
• CAD /CAE for civil / Architectural Engineering

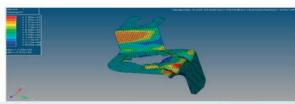
- Pro-E CATIA Unigraphics Nastran
  - CNC Programming Lathe CCNA (FANUC/SINUMERIK/HEDENHEIN)
- MasterCAM DelCAM
- CNC Programming Milling (FANUC/SINUMERIK/HEDENHEIN)

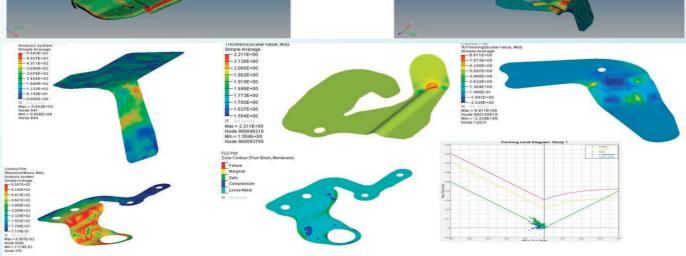












### Design, Development & Manufacturing of 4-wheeler Clutch Components



### **Engine and Underbody Heat Shields**

- a. Multi layer
- b .Single Layer SS/ Corrougated











# **MSME TECHNOLOGY CENTRE**INDO GERMAN TOOL ROOM, AURANGABAD



( A Govt. of India Society, Ministry of MSME)

P-31. MIDC, Chikalthana Industrial Area, AURANGABAD. 431 006 (M.S.) Phone : (0240) 2486832. 2482593, 2470541, 2480578 Fax : (0240) 2484028. E-mail : marketing@igtr-aur.org • Web Site : www.igtr-aur.org,www.igtr-aur.gov.in

### • SUB CENTRES •

### · MUMBAI ·

INDO GERMAN TOOL ROOM, AURANGABAD,
EXTENSION CENTRE, MUMBAI
At MSME Development Institute
Saki Naka, Kurla - Andheri Road, Mumbai - 400 072.
Phone: (022) 28573020, Fax No. (022) 28573024.
E-mail: training\_mum@iqtr-aur.org

### · PUNE ·

INDO GERMAN TOOL ROOM, AURANGABAD, EXTENSION CENTRE, PUNE At IGTR - MSME DI CAD/CAM Training Centre Near PMT Workshop, Shankarshet Road, Swargate, Pune -411 037 Phone: (020) 24440861, Fax: (020) 24440862 E-mail: igtr\_pune@yahoo.co.in

### • NAGPUR •

INDO GERMAN TOOL ROOM, AURANGABAD,
EXTENSION CENTRE, NAGPUR
P - 142, MIDC, Industrial Area,
Hingana, Nagpur -440 016
Phone No. (07104) 645114 Fax No. (07104) 645114
Email: training\_ngp@igtr-aur.org